



SECTION A-A

ASSEMBLE FASTENERS WITH RED LOCTITE

HARKEN[®]

INCORPORATED

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DIMENSIONS IN OVALS ARE KEY
PRODUCT CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED:
- DIMENSIONS IN INCHES
- ALL DIMENSIONS PRIOR TO FINISHING
- REMOVE ALL BURRS AND BREAK SHARP EDGES
WITH 0.010 MAX RADIUS OR CHAMFER

TOLERANCES UNLESS OTHERWISE SPECIFIED:

DECIMAL: ±	-	RADIUS: ±	-
HOLE DIA: ±	-	CHAMFER: ±	-
ANGULAR: ±	-	SURFACE FINISH: -	✓

ASSEMBLY
80MM STANDUP BLOCK

MATERIAL: -
FINISH: -

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